motion

E-CHAIN SYSTEM MAGAZINE
Improve technology ... reduce cost.

plastics for longer life®

igus.eu...
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Reduce process costs by 80% – worldwide
Manufacturers of machine tools, for example, often have production locations around the world. In order to ensure globally consistent high quality, uniform parts lists for their machines are important. However, manufacturers are sometimes forced to have different variants or delivery times for different locations. With 3,800 employees at 35 locations, igus® is always right at the heart of the machine, combining the benefits of global availability, fast delivery and global support. In China, for example, we have more than 400 employees and our own readychain® factory for customised harnessing. We will continue to expand capacities and move to a new factory in Shanghai in 2019. We can offer you the same service at other machine tool production hubs, such as Japan, Italy, Taiwan, Korea, India, Brazil and the USA.

Find new ways to optimise your assembly time, logistics effort and procurement process with turnkey igus® readychain® systems here:
Thanks to ready-to-install readychain® systems from igus®, process costs can be lowered and errors reduced.

In its robotic machining centres, Taiwanese tool manufacturer Hartford uses fully-assembled energy chain systems from igus®. This cuts out many process steps for the manufacturer, reducing assembly time from several weeks to just half a day. Another benefit for Hartford is that, when it orders readychain® from igus®, it is from a single source and delivered onsite fully-tested for reliability and safety. igus® is the only supplier to develop energy chains as well as the cables that are designed specifically for use with them. These so-called ‘readychains®’ can be pre-assembled to customers requirements at 12 locations around the world and are then delivered as ready-to-install products.

igus® showed Hartford a solution for the AERO-series machining systems. The igus® energy chains enabled the Hartford engineers to significantly reduce the installation space. One reason for this is that all chainflex® cables on the machine have an oil-resistant PUR outer jacket. As additional protective hoses are superfluous because of this feature, the amount of space needed for the cables and therefore the size of the chains are reduced. The absence of these protective hoses reduces cost and helps ease maintenance too. In a process of close collaboration between igus® Taiwan and Hartford, a 3D drawing of the readychain® with assembly frame was then created in order to simulate the assembly procedure. The benefit could be seen immediately: The first energy chain fitted with all electrical cables was installed on the machine in an hour. The second chain with hydraulic hoses was installed even faster, taking just 40 minutes.

Work steps cut out for significantly greater productivity

Normally, machine tool manufacturers try to avoid situations where too many different work steps have to be carried out on a system at the same time. A lot of manual work done by different employees does not automatically enhance efficiency; on the contrary, it increases the probability that errors can occur. By using igus® readychains®, all four e-chains® from igus® can be fully installed in half a day. Previously, two employees took one and half weeks for the work on the X-axis of an AERO system and a further week for the energy supply of the Y and Z-axes. In this way, Hartford is able to cut out some work steps, reduce process cost and, at the same time, greatly improve productivity. While relying on the tried-and-tested quality of the readychains® from igus®.
Always the right harness for your application. Ready-to-fit readychain® e-chain system® configured and delivered in 3-8 days. This is possible due to the large selection of energy chains for all kinds of motion; cables for e-chains® with 36-month guarantee complete with the relevant connectors. Reduce the number of suppliers and orders by 75%. Minimise machine downtimes. System guarantee - depending on the application.

Ready-to-install, industrially harnessed: igus.eu/readychain

The most common harnessing level in the machine tool industry:

**Premium**
Ready-to-install complete system with transport rack

igus.eu/readychain
readychain® basic, standard, standard+ and premium: The productivity accelerators

3 … 6 … 9 … 13 … readychain® benefits

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<thead>
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<th>Your benefits</th>
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Your benefits at a glance

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From e-chains® for all types of movement...
Millions of igus® e-chains® are being reliably used world-wide. From small devices up to steelworks, from very simple linear applications up to the most complicated task - igus® offers thousands of options for all types of applications. igus® e-chains® are easy to assemble and achieve up to 80% time savings, e.g., when using the E4.1L series and the new LEAN separators.

www.igus.eu/e-chains

... and chainflex® cables...
With 1,354 cables from stock, we offer the largest range of cables specifically for the energy chain. Thanks to the industry’s largest test laboratory with a floor area of 2,750m², where among other things one million electrical measurements are conducted every year, we are the only supplier to give a 36-month guarantee* on all chainflex® cables.

www.igus.eu/chainflex

... up to harnessed systems
Ready-to-install energy supply systems are tailor-made for each customer, harnessed and delivered. The customers can dispense with their own storage space for e-chains®, cables and connectors, saving time and space for internal logistics and for assembly and installation of their energy supply system. The ready-made modules reduce process costs of our customers by up to 80% and accelerate throughput. Machine downtime and plant faults can be minimised.

www.igus.eu/readychain

* Guaranteed for 36 months or 10 million double strokes (up to 5 million double strokes for cables in the chainflex® M family). Whichever comes first. The number of double strokes depends on the type of installation and the cable quality. These are described in the current catalogue, in the data sheets and in the service life calculator at www.igus.eu/chainflexlife.
Bihler uses complete energy chain systems from igus® for supplying servo units.

With its RM-NC and GRM-NC machines, Otto Bihler Maschinenfabrik GmbH & Co. KG has developed the fastest stamping and bending servo machine in the world. Its key characteristic is a new drive and control concept for the moving tools. Energy is supplied in energy chains containing chainflex® cables from igus®, delivered as completely pre-harnessed, ready-to-install readychains®.

World record at Bihler: the fastest stamping and bending machine in the world

With a new drive concept to a world record: the fastest servo machine for stamping and bending moves and positions the individual units servo-electrically. Critical to operation: the energy chains from igus®.
High accuracy and very fast: up to 300 precision parts per minute.

The high-speed RM-NC and GRM-NC servo machines from Otto Bihler Maschinenfabrik turn out up to 300 precision parts per minute. From the customer’s point of view, they have the advantage that they are completely compatible with the widely used machines in the RM and GRM series. The user can make use of existing tools and then produce the desired quantity of stamped and folded parts in half the time. The retooling times are even reduced by a factor of ten. This means that output increases by more than 300 per cent in some cases. And the machines are significantly more flexible.

High accuracy and very fast: new drive and control concept.

Such gains in productivity can only be achieved with new design concepts. In the case of the Bihler machines, this means servo drive technology, sophisticated control technology plus intuitive operation. Once the position has been preset, the carriage units can be automatically moved along a circular path and exactly positioned in a radial and linear direction. A precision of 0.02 degrees is achieved when this is done. This ensures fast retooling without the replacement of cams as in the case of mechanical machines.

Made-to-measure energy chains protect the fail-safe cables.

Here, the E2/000 energy chain from igus® in combination with the chainflex® cables proves its worth. A closed version of the chain with an additional protective fabric hose is used in some places within the machine. This prevents stamping residues from getting into the chain. The energy chains in the upper and lower areas have zones with a reverse bend radius so that they can adapt themselves to any desired position and therefore save space.
Find more information, configure and order online: igus.eu/readychain

Visit our industry web pages for more information, products, application examples and useful online tools.

Quickly find and configure products and calculate service life - all online. With the help of our product finders, you can quickly find the right article and obtain an exact prediction of service life. All online tools also enable you to reduce process cost. igus® delivers from stock in 24-48 hours!

For any task - in any batch size.

Different industries need different solutions. igus® offers customised support for specialised applications. For the machine tool industry, igus® has many years of experience and specialised experts that are ready to assist you.

Energy supply systems from a single source, from A to Z

Moving energy made easy

Ready-to-install harnessed energy supply systems streamline your production!

Reduce harnessing time by up to 99% with ready-to-install harness systems!

For the production of machines and equipment, there are many good reasons to decide in favour of harnessed energy supply systems:

- Harnessing time is reduced by up to 99%.
- Reduction of assembly faults.
- Reducing energy costs and waste.
- Easy installation - zero skills required.
- Storage space recovery.
- Procurement optimisation - one system, one part number.
- Reduce assembly time - cut machine downtime.
- In-line installation - reduced delivery time with 31 subsidiaries.
- Special designs are possible - quickly develop further components.
Configure e-chains® online

igus® online tools: simple online configuration

You are looking for a possibility to configure your product exactly the way you need it for your application? Our tools provide you with suitable equipment so that you can put together your desired product quickly and easily. Whether for e-chains®, chainflex® cables, iglidur® bearings, drylin® linear bearings and many other product areas – we offer you a wide range of reliable configuration and calculation tools. Reduce your process costs with our online tools and many other useful online services. Do you require support? We are happy to help you – feel free to call us.

Here you can find an overview of our online tools for ...

- e-chains®
- chainflex® cables
- readychain® harnesses e-chainsystems®
- iglidur® plain bearings and bar stock
- igubal® spherical bearings
- drylin® linear bearings, drive technology and lead screw units
- xiros® polymer ball bearings
- robolink® joint kit for robots
- Online tool apps

mye-chain® : online tools

Online tools

More than 30 online tools help you to quickly find, configure and calculate the right product. No registration necessary. 3D CAD models are available for downloading at:

www.igus.eu/configurator
Milling without sagging

Large machining centre gantries are the speciality of machine tool builder Kao Ming in Taiwan. The long travels of up to 13 metres provide challenging requirements for the supply of energy and media.

At Kao Ming great emphasis is placed on a very strong basic machine design. The structural elements are made of Meehanite casting. On the travel axes, box guideways ensure maximum rigidity and damping.

The KMC-G series is one of the company’s largest linear robot machining centres. The system is designed around a gantry i.e. the machining table with the workpiece remains stationary. The dimensions of these parts are getting larger. The first G-series plants had a travel distance of six metres in the X-axis and the current model series is already 13 metres. In order to be able to process different workpieces, this plant is equipped with a changing device for the machining tool so that milling heads with different machining angles can be used.
The energy supply is the challenge
The different axes increase the number of cables and hoses that are needed for energy, media and data and that have to be dynamically guided from the central control cabinet through the plant to the milling unit. The special modular design also increases the demands on the energy chain, since the travels are longer. In this system, additional modules can be inserted on the X-axis. "For longer travels, no energy chain can be used without support. This is especially true when you consider the extra weight of the hoses and cables inside the chain," explains Kao Ming General Manager Tim Chang.

igus® guidelok meets the highest requirements for energy supply

The igus® guidelok system matches the requirements almost perfectly. The special design of the supporting rollers ensures that the upper run of the chain can move smoothly and rapidly. Each roller can move out of the way when the chain radius moves past it. Thanks to this simple technical design, regular maintenance is unnecessary. Moreover, the design allows the option to have two opposite chains move within the same trough system. The travel distance can even extend to 50 metres long.

Impressive dimensions: the X-axis of the KMC-G travels over 13 metres.
This energy chain keeps swarf out. The unique design means that no swarf can settle between the gliding surfaces of the upper and lower run of the energy chain.

Tested at Gurutzpe in Spain: energy chain for travels up to 50 metres, unsupported

The Spanish mechanical engineering company Tornos Gurutzpe S.A., based in Guipúzcoa, has delivered more than 5,000 machines within half a century. Its horizontal lathe, the "A-2000 4G CNC", is equipped with a novel energy chain solution for long unsupported travels in the swarf areas.

The buyers of the lathes all over the world place great emphasis on reliability and efficiency. The customers of Tornos Gurutzpe S.A. are mainly located in Europe, the USA, India and the oil-producing countries. Around 30 machines leave the Gurutzpe factory every year. The philosophy of Gurutzpe is based on the durability of each component. "Even machines from us which are decades old are still being used productively by our customers," reports sales manager Oscar Anitua.

The new "A-2000 4G CNC" horizontal lathe, a first model of which has been delivered to a customer in the wind energy sector, is fitted with two double-run "guidelok" energy chains from energy supply specialist igus® S.L., Barcelona. The two opposing energy chains have an unsupported connection to the carriage over a length of 13.5m.
If a customer is worried that the hot swarf produced during metalworking could eat through the plastic, they can reach for the soldering iron and apply it to the energy chain. “When the customers see that this has no effect on the energy chain either, they can have full confidence,” says the electrical engineer. Market demand is increasingly tending towards very large and long lathes. “Gurutzpe has already built lathes with a length of 20m.” As regards the important issue of energy supply, these distances are easily handled with the guidelok energy chain system.

A new energy chain solution from igus® was specially developed for unsupported long travels up to 50m in swarf areas. The guidelok system guides the upper run of the energy chain on pivoting roller holders that fold inwards inside the moving radius of the chain and thus ensure free travel at all times. Guided in a light trough channel, the energy chain initially travels past the roller holders. These then fold in and then after the radius, back out again. Then the upper run is supported again on the roller holders. Due to this novel design, no swarf can settle between the gliding surfaces of the upper and lower run of the energy chain.

Modern and resistant plastic instead of heavy steel. Joaquin Orbegozo, head of electrical engineering at Gurutzpe, is convinced of the advantages of the horizontal guidelok guidance system from igus®. “The energy chain is robust and torsionally stable, and functions reliably.” The machine manufacturer points this out to its customers as well. “Sometimes people say, I would like to have this or that machine - but with an energy chain made of metal please.” Then Joaquin Orbegozo presents the lighter but highly stable plastic energy chain, jumping up and down on it, demonstrating that it can carry the weight of a grown man easily.

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igus® smart plastics increase the fail-safety of your machine tools. Intelligent products forecast the maintenance date ahead of time and can be integrated seamlessly into your processes (predictive maintenance).

The isense family of igus® products consists of various sensors and monitoring modules. They detect wear during ongoing operation and issue an alarm as soon as repair or replacement is necessary. Networking by means of the igus® Communication Module (icom) enables direct integration into your company-wide IT infrastructure. This enables scenarios such as continuous monitoring or automatic triggering of maintenance work. An optional connection with the igus® data centre widens the options: individual lifetime optimisations and faster operational processes like automatic ordering of external maintenance teams or ordering of spare parts. These include maintenance commissioning or spare parts ordering. Thanks to smart plastics your equipment runs continuously and your maintenance costs go down.

smart plastics - enhance the fail-safety of your machine tool

- Reduce maintenance costs
- Eliminate unplanned downtime
- Long service life
- Increase equipment efficiency
- Detect anomalies quickly
- Reduce energy consumption

www.igus.eu/industry4-0
This engine factory is the biggest and most important engine factory of a large German car manufacturer.

On average, an engine comes off the assembly line every 14 seconds - in peak periods, more than 6,000 engines are produced every working day. This output can only be achieved with a high degree of automation using reliable components. This is why companies rely on smart plastics from igus® to avoid unforeseen failures and machine shutdowns.

With the help of a polymer wire (inside the energy chain) and a sensor unit, isense EC.B modules monitor the condition of the chain. In the event of a chain breakage, the machine is stopped automatically to prevent consequential damage.

Isense EC.W modules have also been fitted. A sensor built into the crossbar signals advanced wear of the chain. The measurement of wear data means that a chain’s remaining service life can be predicted and replacement can be planned at an early stage.
Energy-efficient plastic energy chains reduce consumption by up to 57%

Breakthrough in "green" production automation

The P4 system helps to lower energy consumption dramatically as, when it is combined with chainflex® cables, the drive forces required to move the system can be reduced by as much as 57%. This is possible because the P4 e-chain® does not glide but instead rolls when moving.

This is only one of many options for designing more energy-efficient machinery with igus® products. For instance, igus® has been relying on “LEAN” energy chains, which are 30 percent lighter than dimensionally equivalent products while still being very tough. igus® lightweight solutions need less drive power, are more cost-efficient than standard products and offer increased energy efficiency by reducing energy consumption, and promote compact design by way of smaller drives. chainflex® cables also reduce the weight. Employing high-grade jacket and insulation materials can result in weight savings of 5 to 30 percent. This reduces the drive power needed by 17 percent. High-grade abrasion-resistant jacket materials facilitate particularly thin-walled extrusions, which results in weight savings of up to 18 percent. In addition, using high-grade materials for insulating materials enhances electrical performance with small electrical cross-sections. Weight reductions of up to 30 percent can be achieved this way.

Energy-efficient e-chain system® P4 – rolling instead of gliding.
Reduce assembly time with the E4.1L(ean)

Time saving: separator tested in the igus® harnessing factory
Harnessing
- LEAN interior separation vs. standard interior separation
- Time saving achieved by inserting the shelves: 50%
- Fast cable filling on several levels

www.igus.eu/lean

50% time saving with separators

New separators enable extremely fast cable filling on several levels. Cables can be easily fitted in several layers.
Reduce assembly time with the E4.1L(ean)

Time saving: strain relief system tested in the igus® harnessing factory
- LEAN strain relief CFU vs. chainfix CFX - 80% time saving
- New honeycomb strain relief block
- Quick and easy strain relief
- Honeycomb structure adapts to the cable
- Secure cable retention

80% time saving with new honey-comb strain relief system

Innovative honeycomb structure. Strain relieve on cables extremely easily, quickly and flexibly.
When simple or complex parts have to be chamfered, the TruBend machines from Trumpf make it possible to bend very different workpieces quickly and reliably and with maximum precision.

In the case of large and heavy parts, a bending device supports the machining process. Trumpf relies on energy tubes of the R4.1L series in order to ensure the reliable supply of energy to this device. The Trumpf company is one of the world’s biggest machine tool manufacturers and has around 70 operational subsidiaries. The company makes different types of bending machine in different sizes. Always with outstanding quality.
R4.1L - swarf-proof and sealed energy supply

“We originally developed the e-tubes so that we could offer a swarf-proof version of our e-chains® for use in moving applications in the direct environment of flying metal swarf or other small particles in the air”, explains Elvis Kaufmann, technical sales consultant in the field for igus® Austria and responsible for Trumpf Maschinen Austria. “The cables on the inside are now reliably protected and moved.” This is not the case at Trumpf but the machine tool manufacturer still prefers the closed version in order to give the machine a more discreet appearance.

“We feel that it is visually more attractive if only one black tube can be seen instead of coloured cables or coloured dots on the outside of the chain”, explains Volkmar Schmidt from Trumpf. Other important factors are not only the ease of assembly and the small bend radii of the energy chains but also the maximum filling volume combined with smallest possible exterior height. “I personally have worked for Trumpf for 25 years and cannot remember a time when we did not use igus® chains”, says Volkmar Schmidt.
chainflex® works - world's No. 1 in terms of service life guarantee

Fail-safe cables for energy chains - with guarantee

- Avoids cable breakages and short circuits
- No corkscrew effects
- Minimal abrasion, for tough environments
- For the best EMC results and twistable movements, e.g. when connected to robots
- Reliable data transmission CAT5, CAT5e, CAT6, CAT6A, CAT7, Profinet, Profibus

36-month chainflex® guarantee

Avoid failures, guaranteed - more than 2 billion test strokes and 1.4 million electrical measurements per year. For almost 30 years, igus® has been carrying out tests in the industry’s largest laboratory for moving cables and energy chains.
What Brembo brakes are to sports cars is what KESSLER spindles are to machine tools.

The company in Bad Buchau has succeeded in achieving what many suppliers in the mechanical engineering sector strive for: the company’s name has become a brand that stands for outstanding performance and quality and continues to be in worldwide demand, for example in the production factories of the automotive industry.
No problems for more than ten years.
KESSLER has been using chainflex® cables from igus® since 2003. No problems or failures have ever been reported to the responsible design engineers. This is why KESSLER always uses chainflex® cables - even in non-moving applications. Florian Gehrmann: “For us, what counts is fail-safety. Our customers expect high-performance systems with a very long service life. According to these criteria, all components - especially the ones for moving applications - have to be carefully selected.”

Great care in selection of the energy supply system. The fact that KESSLER takes great care in selecting products for the supply of energy and signals to workpiece axes and rotary pivoting tables goes without saying. Florian Gehrmann, product manager for motor spindles & pivoting systems: “As the heads and axes are very compact, there does not remain very much space for the cables. This means that the cables, which are continuously and frequently being moved at short intervals, must be all the more wear-resistant.” Resistance to cooling lubricants is yet another requirement.

Image left: If the housing of the pivoting spindle head is opened, the chainflex® cables can be seen.
Compact design - 20% less installation space needed with the chainflex® CF29.D

At 6.8 x d, the world’s smallest bend radius for servo cables in e-chains®
The chainflex® CF29.D servo cable series is a further new chainflex® cable with a highly abrasion-resistant outer jacket made of TPE. This cable is suitable for temperatures down to -35°C as well as for extremely small bend radii of down to 6.8 x d. How does the customer benefit from this? A comparison with the previous tried-and-tested series shows that, if users choose a cable from the chainflex® CF27.D series (in this example, the CF27.25.15.02.01.D), an e-chain® of the E2/000 series with a chain radius of 125mm is needed so that the cable can be moved in accordance with the recommended bend radius. The total installation space required is therefore 250mm. If they use the electrically identical cable from the new chainflex® CF29.D series, users can choose an e-chain® with a chain radius of only 100mm, which means that the installation space needed is only 200mm. In the case of very restricted space, this avoids the necessity for design changes, as a result of which less effort is required and lower costs are incurred.

Quality connects: 36-month guarantee on igus® cables with Harting plug-in connectors. As of now, igus® offers harnessed chainflex® cables with original Harting plug-in connectors. A total of 112 different cables are available and can be purchased as finished readychains® cut to the required length and there is no minimum order quantity.

The 1:1 comparison shows that, due to use of the new series, a smaller radius of the e-chain® can be chosen, allowing you to build an even more compact machine.
Harnessed cables with a guarantee - readycable®

The portfolio includes an extensive range of catalogue products:
- 4,200 harnessed drive cables in accordance with 24 manufacturer standards: Allen Bradley, B&R, Baumüller, Beckhoff, Berger Lahr, Bosch-Rexroth, Control Techniques, Danaher Motion, ELAU / Schneider Electric, Fagor, Fanuc, Festo, Heidenhain, Jetter, Lenze, LinMot, LTI DRiVES, NUM, Omron, Parker, SEW, Siemens, Stöber
- Individually customised or serial production
- Numerous types of cable of different qualities, with different approvals and certificates of conformity
- Extensive quality checks and functional tests for all components

www.igus.eu/readycable

Reduce throughput times ...
...with readycable®, ready-to-connect harnessed cables for use in energy chains. As manufacturer and harnesser, igus® provides everything from a single source, thus reducing throughput times and the number of suppliers.

Simple! Universal angle adapter ibow® - for priceless flexibility.

www.igus.eu/ibow
The specialist in large machining centres decided to use new control technology in its machines. The modern control system is equipped with the Drive-Cliq open encoder interface. This interface inside the drive enables components of different manufacturers to be coupled with each other and reliably transmits the measuring system signal in real time. The changeover necessitated new measuring system cables as well. As the Coburg mechanical engineering company was already very satisfied with the CF113.D family of cables, the CF113.028.D, which was specially developed for this interface, was chosen for connection of the Drive-Cliq systems.

The company WALDRICH COBURG GmbH is one of the world’s leading mechanical engineering companies for large machine tools. "Extremely high quality standards and a consistent orientation to the customer are our fundamental guiding principles", says Dipl.-Ing. (TH), Thomas Bätz, Group Leader Electrical Design, in clarification. Horizontal and vertical milling machines, vertical lathes and grinding machines are produced at the production site in Coburg. "We see ourselves as a reliable partner of our customers around the world who have special requirements regarding complex technologies, levels of precision, metal cutting performance, workpiece dimensions and productivity."

Measuring system cables for large machining centres

A large number of chainflex® cables are kept in stock in Coburg.
Pushing the rotary boundaries: rotary modules

Turning spindles by 720°, combination of rotary movement and torsion.
A machine tool manufacture had a problem, namely that a new order was received from a customer with the requirement that the pivoting angle of the spindle around the Z-axis had to be increased from 360° to 720°. Previously, the problem involved in this 360° pivoting movement had been solved by twisting the cables over a length of approx. 1.5m in the Z-axis slide, but this was no longer possible for a rotation of 720°. Together with the customer, igus® developed a motor-driven solution with a reverse bend radius (RBR). A big advantage of this solution is that the torsion cables function as "soft" elements and that, as a result, there is a soft crossover between the elements. This is especially important when it comes to the avoidance of impacts and shocks on the milling spindle that can have an adverse effect on the milling result.

Technical data:
Travel: 360°
Speed: 300 °/s
Acceleration/deceleration: 600 °/s²
Romi, the market leader in the Brazilian machinery and equipment industry, is renowned worldwide for its high-tech products, and demands from its suppliers high technical performance, quality and solutions with the best price-performance ratio. The motion plastics® specialist igus® has been a reliable partner for 15 years.

Currently, Romi's portfolio is composed of various machine tools, such as turning centres, CNC lathes, conventional lathes, machining centres and milling machines. The customers come from the most diverse areas such as aviation technology, agricultural machinery and automotive industry as well as consumer goods production.

Romi has been relying on energy chain systems and chainflex® cables from igus® for almost all machine and plant lines, which have to withstand demanding movements, high accelerations and a high number of cycles, as well as exposure to shocks and friction on various surfaces.

With the new ROMI DCM 620-5X Hybrid Vertical Machining Centre, which was first presented in Brazil in 2017, the company aims to meet the constant demand of the Brazilian industry for solutions that increase productivity and efficiency. The plant combines machining operations and additive manufacturing (3D metallic printing) and allows the addition of various materials in complex profiles.

Chains resist aggressive environments
Two e-chains® from igus® are used in the machining and coating area of the plant. There they come into contact with oils and abrasive powders and are also exposed to high temperatures. The chains made of high-performance plastics always work reliably under these conditions and safely guide the chainflex® cables specifically designed for mobile applications.
The Brazilian machine tool manufacturer ROMI uses igus® energy chains in the latest generation of its vertical machining centres, ROMI D. The new generation of this product line has integrated new technologies that are even better aligned to the specific needs of customers,” explains Douglas Pedro de Alcântara of ROMI. “The precision as well as the robustness and durability of the machines, continue to be recognised differentials of the Romi brand.”

In the ROMI GL240 gantry loader, igus® e-chain systems® also ensure reliable cable management. This application is an automation system for loading and unloading workpieces in ROMI machining centres. By using the gantry loader, loading and unloading time can be reduced by up to 80%, which means significantly increased production.

Due to the high travel speeds in combination with the limited installation space, the designers at ROMI needed an energy supply for this application that copes with these loads safely and reliably over a long period of time. “We are known around the world for cutting-edge technology that characterises all our products,” says Douglas Pedro de Alcântara, product development manager at ROMI. As a result, e-chains® from the E2/000 series from igus® are now being used in the gantry loaders. They have a high strength and crossbars openable on both sides. This makes it easier to insert or replace the cables, which considerably simplifies and shortens installation or maintenance.

In the ROMI GL240 gantry loader, loading and unloading times at machining centres can be reduced by up to 80%.

The e-chains® from igus® are used on all axes in the latest generation of vertical machining centres, the ROMI D.

The e-chains® from igus® are also used here for the movement of the X, Y and Z-axes. In the X and Y-axis of the systems, different energy chains of the E2 family guide cables and hoses. In addition, an E4.1L series chain is used on the Z-axis. It combines strength and easy accessibility. The rounded edges of the crossbars and separators of the chain also ensure a long service life of hoses and cables. In addition, the crossbars can be easily opened, which significantly shortens the assembly time.

Easy to use for high dynamics and numbers of cycles: The e-chains® from the E2 family reliably guide cables and hoses on the X-axis of the new vertical machining centres.
Safe guidance for corrugated tubes parallel to an e-chain®

TUB is an addition to our E4 modular system. The outer links have a clip feature that enables PMA clips to be easily clipped on. In this way, corrugated tubes can be routed parallel to an energy chain.

- Additional guidance for corrugated tubes
- Easy access to the corrugated tubes
- Quick replacement of the hoses is possible
- Save installation time and cost
- Easy to install, without any additional screws or tools
- For many E4.1/E4.1L series

Typical areas of application:
General machine building, machine tools, laser cutting machines, where guiding must be done outside of the e-chain® cross section.

www.igus.eu/E4-1
Messer Cutting Systems increases productivity by using igus® energy chains. Just like igus®, Messer Cutting Systems focuses on innovative technologies that satisfy the specific requirements of its customers. The machine components and systems which the company develops are used in a wide variety of industrial applications and are therefore chosen to achieve the maximum service life.

The MultiTherm machine allows plasma cutting (straight or bevelled), oxy fuel cutting with various torches, marking workpieces, or a combination of all these processes, with longitudinal units arranged side by side to ensure high-quality cuts. According to Messer, the key differentiator of the MultiTherm series is that "it is nine times less expensive than other conventional machines on the market, while having nine times more output". In terms of productivity, it is therefore setting new standards on the market.

The MultiTherm can hold 11 cutting suspensions / torches (10 installed in the front and one in the back). To accommodate the cables and hoses safely in a very limited space, special importance was placed on the energy supply system. Messer’s technicians in Brazil worked closely with the team of the motion plastics® specialist igus® to develop a design in which the e-chains® were nested inside each other. This reduced the installation space and ensured safe guidance of the cables and hoses. Here, e-chains® from the 3500 series with bend radii of 150mm and 250mm were used.

An autoglide system ensures that the chains slide straight over each other. The special comb-like crossbars enable the chain to basically guide itself, which means there is no need for an additional guide trough.

In Messer’s MultiTherm cutting machines, igus® 3500 series energy chains are used.

Image left: Messer’s current flagship project is the MultiTherm machine, which meets the highest quality standards and increases productivity. In addition to cutting metal sheets, the machine cuts unalloyed strip steels to the specifications of manufacturers in the construction sector.
Ethernet for my machine

Are you equipping your machine with a bus system or are you busy changing over to a new system?

If so, you will undoubtedly be confronted with one of the many Ethernet derivates on the market. The choice here is overwhelming. This includes GigE and Sercos, Profinet is also popular and I prefer CAT5, CAT5e or even perhaps CAT6A. Or should I simply use an FOC solution?

Not to worry, here is some good news. Irrespective of which system you like, the cable technology is always similar from an electrical point of view. The frequency and the amount of data are always the decisive factors when it comes to the quality of the cables to be used. What is important in this context is that the cables are downward compatible. The easiest way to go about this is to base your choice on the cable categories that have been a fixed component of the definitions in standards for years.

As regards the cable, Profinet technology and Ethercat technology are very similar to each other as both are based on CAT5 as a precondition for their use. They are different in terms of the cross section of the cores and the colours of the jacket and core insulation. What is important when a cable is being chosen is that you also consider the mechanical properties such as bend radius and the type of movement. These are the parameters which ensure that data transmission is guaranteed for as long as possible. If a CAT5e cable, for example, has been chosen for chain movement whereby it is twisted, the data transmission properties change extremely quickly. This results in bus faults that often entail long searches for the problem. At this point, we would like to point out a big trap that can be fallen into and often becomes a very expensive affair. In the area of permanently laid cables, things are built to last, which in this case means using a cable of much too high a quality for a project where the cable is laid in a wall so that it does not have to be replaced at great cost when the quality is actually needed. As the cable does not age electrically and the high-quality cable is relatively inexpensive, this makes good sense. Unfortunately, this does not fully apply in cases where dynamic movements are involved. If a packaging machine was to be equipped with a camera today, for example, a GigE cable would probably be used, i.e. CAT5e. If the cable were to be replaced with a CAT6A cable, considerably higher costs would be incurred but the amount of work involved in changing the cable should a GBit data volume actually be needed in the future - would be considerably less than that involved in the replacement of cables permanently installed in a building.

For all data volumes and types of movement - 32 chainflex® Ethernet cables

From CAT5 to CAT7, we can supply you with exactly the Ethernet cable you need for your moving application. With that you can safely use Bus systems such as Ethernet/IP, Profinet, EtherCAT, Sercos and many other derivates. The individual grading of the classes of cable means that there are opportunities for very large savings or for the cabling of your equipment in a way that meet the needs of the future.

We deliver on drums or in coils of your required length - of course, without any cutting charges. Upon request, we also harness your cable with suitable plug-in connectors. No minimum order quantity, with your custom dimensions and designs. A new additions to the product range are our CFSPECIAL484.049 cable for the rail industry and the CFBUS.LB for especially small radii of 7.5 x d.

www.igus.eu/readychain

Test 3089
CAT5e Ethernet cable tested successfully in an endurance test with 76 million strokes.

www.igus.eu/chainflextest3089
Space-saving alternative to the servo cable in machine tools: PUR drive cable

Servo drives for machine tools are becoming bigger and bigger and more powerful as well. Accordingly, larger cable cross sections are needed to carry the high levels of energy supplied. The consequence: the servo cables used are becoming larger and larger, as a result of which the radius of the energy chain is becoming too big for the machine-tool installation space. The shielded single-core cable from igus® provides a solution to this: conceived as a servo drive cable, the CF270.ULD chainflex® single-core cable is considerably thinner and, for this reason, is ideal for use in an energy chain that has a small radius and is used for a machine tool. High-quality and, at the same time, cost-effective single cores. The structure of the drive cable from igus® is simple but nevertheless complies with the igus® quality criteria for moving cables: a braided conductor consisting of fine conductor strands is shielded by flexible, fine-mesh copper wire braiding which provides around 80 per cent optical cover. In this way, very good and long-lasting electromagnetic compatibility is ensured. In accordance with the requirements for use in energy chains, its outer jacket is made of a low-adhesion mixture on a PUR basis. As a result, it is oil-resistant, resistant to scoring and halogen-free, and can also be used for low-temperature applications. Due to its orange jacket colour and its approval according to UL and NFPA79:2012, it meets all the requirements of the machine tool industry.

www.igus.eu/CF270ULD

Conceived as a drive cable, the CF270.UL.D chainflex® single core from igus® has an extremely flexible braided conductor made of fine stranded wires. The igus® single core is therefore substantially thinner than a servo cable and, as a result, is ideal for moving use in constricted machine-tool installation spaces.

Different types of shield

The shield of a cable is used to prevent interference from the inside to the outside and vice-versa. Ideally, a metal tube would be used, but this will make a movement of the cable impossible. It is therefore necessary to find a compromise between swarf-tightness and good mobility. chainflex® cables for linear movements are made in such a way that the braided shield, which has an optimised braid angle, fits tightly around the stranded cores. In torsion cables, however, the shield wires must be able to slip and glide, whereby the shield is loosely placed around here. Movements in all directions are thus enabled and, at the same time, reliable permanent EMC protection is provided.
Some of the igus® specialists, e.g. for machine tools

R2.1 e-tubes – cost-effective swarf protection
- Very easy to open, openable end caps
- Quiet operation due to integrated brakes
- High sealing
- Unsupported lengths longer than comparable R2 e-tubes
- High strength through double stop-dog system
- Cable-friendly due to smooth interior
- Integrated positional system 2.5mm

www.igus.eu/R2-1

R2.1 e-tubes
Cost-effective, robust e-tubes with an inner height of 26, 40, 48 or 75mm. Lids openable and removable from both sides. Very sealed design and strong double stop-dogs for high fill weights and unsupported lengths.

E4.1L system
All-rounder e-chains® and e-tubes for outstanding dynamic responsiveness. The E4.1L system is the ideal energy chain for mechanical engineering and applications of all kinds where there must be an optimum relationship between technical requirements and economic efficiency.

E4.1L - high dynamics, light and cost-effective
- Less weight but still very strong
- Ideal ratio of internal and external dimensions with thinner outer links and optimised crossbar geometry
- 30% lighter and more cost-effective than E4.1
- e-chains® and e-tubes along the inner and outer radius, openable on both sides
- Very tightly fitting lids, virtually no gaps or openings
- Openable along inner and outer radius
- Openable from both sides

www.igus.eu/E4.1L
Lathe manufacturer FAT HACO chooses closed energy chains from igus®.

The TUR 3MN heavy-duty lathe from the Polish manufacturer FAT HACO can handle workpieces with lengths of up to 1,600mm and weighing up to 15,000kg. The headstock of the lathe has a modern compact design. The high-performance spindle ensures extreme precision and rigidity when heavy loads are being handled and ensures that the surface finish of machined workpieces is of a very high quality. In order to route the cables and hoses safely for the machine’s energy and data transmission, FAT HACO relies on energy chains from igus®.

In addition to TRC triflex® R energy chains, which are capable of three-dimensional movement, closed e-chains® from the R2 series are used to protect the cables and lines inside against swarf and dirt. The lids on the energy chains can be opened and closed easily using a screwdriver. In addition to the high reliability and long service life of the chains, ease of assembly was the decisive factor for FAT HACO to favour energy chain systems from igus®. Now, all the metal chains have been replaced with plastic energy chains from igus®.

Inside the energy chains, the machine tool manufacturer uses chainflex® cables, also from igus®. They were developed specially for moving applications in e-chains® to reliably withstand the stress of constant movement. This is guaranteed by igus®, which gives a 36-month guarantee on all chainflex® cables. With the help of the online chainflex® service life calculator, users can quickly and easily calculate the exact service life for each application. This creates planning reliability with guaranteed service life.

FAT HACO trusts in plastic energy chains from igus® for its CNC lathes. The closed design protects the cables inside against swarf and dirt.
triflex® R - energy supply for 3D applications

- For applications involving multi-axis machine tools
- Defined torsion stop-dog
- Defined minimum bend radius
- Easy to lengthen and shorten
- Small bend radii and short pitch

A robust, all-round bend radius stop-dog prevents cables and hoses from kinking.

Streamlined chain guidance - integrated spring rods generate a retraction force that prevents loop formation.

Openable quickly - TRCF and TRLF series with a snap lock mechanism for quick opening.

www.igus.eu/triflexR
The universal combination machines from ERMAFA: milling and deep-drilling technology in one

Swarf-proof energy tube for combination machine used for milling and drilling.
In this machine tool, extremely high requirements are placed on the energy supply system that delivers energy to the main tool. Dust, dirt and drilling oil from the outside result in extremely high levels of stress. From the inside, heavy hydraulic hoses are the main factors that affect stability. To ensure good performance data of the universal machine over the long term, the manufacturer uses an especially swarf-proof plastic energy tube for supply purposes. It protects and carries all cables and hoses.
Able to withstand continuous exposure to dirt: RX energy tube from igus®

"Continuous exposure to dirt is the biggest challenge for the deep-drilling and milling machine", explains Thomas Gemeinhardt, managing director of ERMAFA Sondermaschinen- und Anlagenbau GmbH, Auerbach site. "Another problem is that the performance requirements of the machine tools are increasing but the space on the inside remains the same." To reliably supply the main tool with energy, Auerbach uses the "RX", a new kind of energy tube from igus®, for its multifunctional "AX-TLF" type series for which milling technology and deep-drilling technology are combined in one machine. It is almost 100% swarf-proof and, even used continually, provides reliable cable protection.

Extremely swarf-proof "RX" energy tube

"Due to the enhanced milling performance, we had looked for an even more robust energy supply solution for a customer in the context of a retrofit with newly installed pressure hoses. It did not take us long to find what we wanted", says Thomas Gemeinhardt in retrospect. Since then, we have only used "RX" energy tubes from igus®, installation size 40, in the combined milling and deep-drilling machine. With their further improved standard swarf-proof characteristic, the new "RX" tubes have supplemented the "E2" and "E4" energy tubes since 2009.
Challenging application at IMA Klessmann: energy AND bus signals in one moving cable

Hybrid cables from igus® in challenging drilling machine applications.

Up to fifty servo axes in a small space, high dynamics, high demands on service life and small bend radii: can one-cable technology function under these adverse conditions? IMA Klessmann did not just try it out but thoroughly tested it together with igus®. Result: The hybrid cables of the chainflex® product range are tried and tested and are used in the new flexible IMAGIC flex drilling systems.

60 metres a minute: this is the speed at which IMA Klessmann’s woodworking machines operate. This applies to numerous processes in the fully automated flow production of residential, office, kitchen and bathroom furniture - for example for edge processing with sawing, chamfering and/or gluing.
Flexible drilling at high speed

However, this speed also dictates the material processing rate of the drilling stations that have been integrated into the machinery. They have to drill at high speed, even if the components are manufactured according to specific orders and have different drilling patterns.

IMA Klessmann developed the flexible IMAGIC flex drilling system precisely for this purpose. It offers the user real added value in production. The individually controllable drilling spindles enable horizontal and vertical drilling as well as dowelling, and promise minimum set-up times even for complex drilling patterns - and at a remarkably high speed.

All in one: encoder cable integrated into servo cable. One of the highlights of the new automation system is the innovative energy and signal supply system. The new one-cable technology combines the power and feedback system in the same servo cable. This greatly reduces the cost of materials and the time needed for commissioning.

The chainflex® hybrid cables have a built-in bus element - and they have been designed for a long service life in highly dynamic applications.
Prototypes, very small batches, special purpose machinery

3D printing service - for customised parts made from high-performance plastics

In two simple steps 3D-printed component - with instant price. We print custom components using lubrication-free, wear-resistant iglidur® high-performance plastics.

Upload the drawing in the STEP (STP) format, check the 360° view and select the filament material. We ship your desired product - depending on the complexity - from 24 hours.

Proven strength when compared to machined and injection-moulded parts. 3D print materials from igus® are robust and composed of wear-resistant materials made of iglidur® high-performance plastics, which are especially suited for moving applications. They guarantee a long service life as well as a high abrasion resistance of custom-made parts.

igus® online 3D printing service: easy, fast, transparent
Research and development: more than 15,000 tests annually - in the igus® laboratory

Better products for less – a key element is the industry’s largest test lab. 3,080 m² lab, more than 15,000 tests and 2 billion test strokes per year. The industry’s largest test lab conducts more than two billion test cycles per year on a total of 107 test rigs. Extensive test databases are created in the process and even tests for individual customers are possible upon request. The igus® GmbH quality policy is based on the objective of identifying and meeting customer needs, and of always being a professional partner and reliable supplier. igus® has committed itself to the manufacture of products of the highest possible quality standard and to the consistent development of innovative solutions.

One vision has been driving us for more than 50 years - motion plastics®, innovative moving parts made of plastic. Our core technology is based on tribo-polymers - high-performance plastics whose friction and wear properties we always strive to improve. The technology has made us into a world-wide leader for developing and manufacturing energy supply systems and plastic plain bearings.

Tested ...

Outstanding swarf tightness in realistic ambient conditions
Swarf penetration test - various types of tube were exposed to a defined quantity of swarf. After 251,900 cycles, only 2.7g of swarf were found in the interior of the RX tube.
We test for you as well in relation to specific industries and applications - talk to us!

www.igus.eu/test
Tested ...

- Measuring system cable CF11.D
- Tested for more than 65 million strokes in e-chains®
- With a bend radius factor of 9.4 x d

Tested ...

- Ethernet bus cable Cat 5e, CFBUS.045
- Tested for more than 76 million strokes in e-chains®
- With a bend radius factor of 9.4 x d

Tested ...

- All-round e-chain® system E4.1
- Test for service life and wear
- Test with e-chains® and chainflex® cables

Tested ...

- Twisterband with chainflex® cables
- Test for torsion and twisting
- Rotate up to 7,000°

Extensive test database

From more than 15,000 tests performed per year, we have created what is probably the world's largest test database. This database gives us the ability to always select the right product for your specific application. Individual tests for your industry are also possible.

www.igus.eu/test
igus® motion plastics® solutions for almost any industry.
Different industries need different solutions. From mechanical engineering, automotive assembly or medical technology, to the robotics industry - igus® offers customised solutions for specific applications. igus® possesses many years of experience in most branches of industry and has competent specialists that can be contacted when necessary.

www.igus.eu/industry
From a garage in Cologne to the global market with ideas and tribo-polymers.
What began in 1964 in a garage in Cologne with a single injection moulding machine and confidence in the potential of polymer materials grew to be a globally active enterprise in 54 years.
Today, 3,800 employees come up with new ideas daily, while making high-quality products, ensuring streamlined processes, guaranteeing short delivery times and, above all, maintaining close proximity to the customer. igus® dispatches around 5,500 deliveries every day. To ensure speedy service and individual consulting, 14 storage and assembly centres around the world are available to customers.

Lots of room for innovation – the flexible igus® factory
Obtain the advice you need locally.
You can find igus® offices and igus® distributors in 71 countries.
Visit our web pages for more information, products, application examples and useful online tools. Quickly find and configure products and calculate service life - all online. With the help of our product finders, you can quickly find the right article and obtain an exact prediction of service life. All online tools also enable you to reduce process cost. igus® delivers from stock in 24-48 hours!

Always the right solution with igus® energy chain systems. igus® is certified in accordance with ISO 9001:2015 and IATF 16949:2016 in the field of energy supply systems, cables and harnessing, as well as plastic bearings.